

Processing and curing times

FIS EB II Temperatures at anchoring base [°C]	Maximum processing time t_{work} [min.]	Minimum curing time t_{cure} [hrs.]
+5 – +10	180	96
> +10 – +15	90	60
> +15 – +20	60	36
> +20 – +30	30	24
> +30 – +40	15	12